

REVISION Q

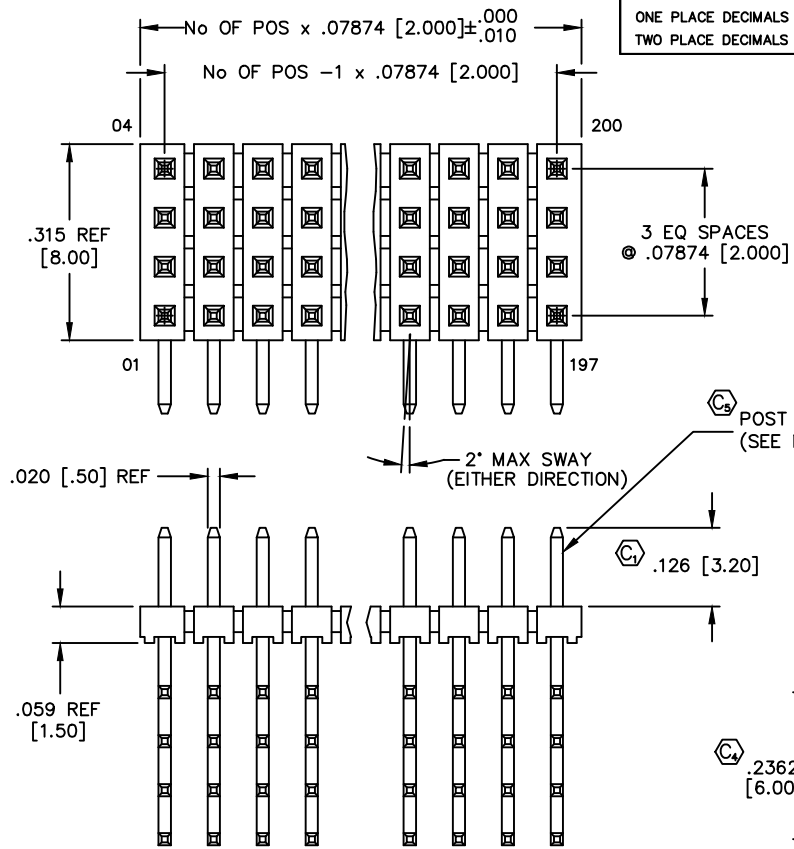
DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED TOLERANCES ARE: ANGLES ± 2°

DIMENSIONS ARE IN INCHES ONE PLACE DECIMALS ± .1 [2.5mm] THREE PLACE DECIMALS ± .005 [.13mm] TWO PLACE DECIMALS ± .010 [.25mm] FOUR PLACE DECIMALS ± .0020 [.05mm]

TITLE: 2mm TERMINAL STRIP ASSEMBLY (R/A)

DWG NO: TMM-1XX-XX-XX-Q-RX-XXX SHEET 1 OF 1



TMM-1XX-XX-XX-Q-RX-XXX

No OF POSITIONS -02 THRU -50 (PER ROW)

TERMINAL SPEC -01: POST =.126 [3.20]

OPTION POLARIZATION SPECIFY -XXX AS POS TO BE OMITTED

OPTION -RA: RIGHT ANGLE -RE: EXTENDED RIGHT ANGLE

PLATING SPECIFICATION

- G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
- T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
- S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
- L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
- F: FLASH GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
- H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
- TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
- LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
- FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
- SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)

BODY SPECIFICATION

- Q: QUAD (USE TMM-XX-Q)

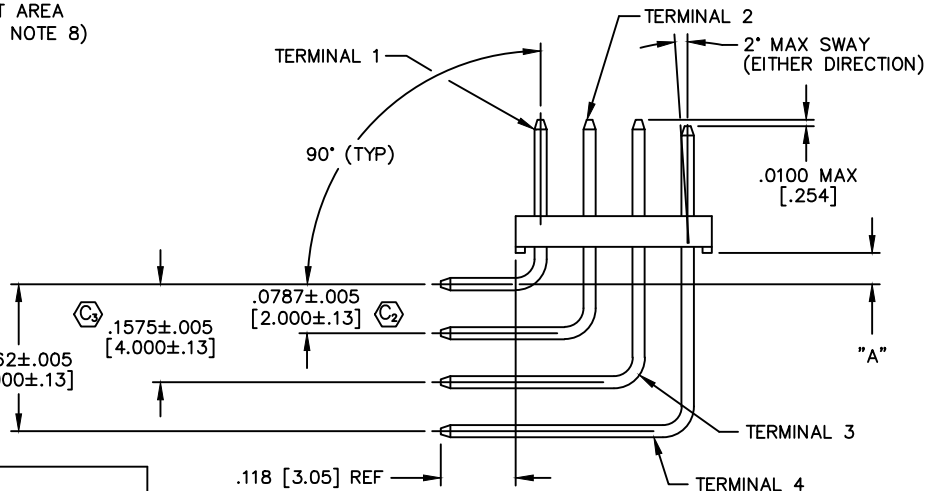


TABLE 1

OPTION	"A"	TERMINAL 1	TERMINAL 2	TERMINAL 3	TERMINAL 4
-RA	.05 [1.3]	T-1S13-02-X-2	T-1S13-03-X-2	T-1S13-17-X-2	T-1S13-18-X-2
-RE	.14 [3.6]	T-1S13-13-X-2	T-1S13-14-X-2	T-1S13-23-X-2	T-1S13-24-X-2

- NOTES:
- 1.) MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 - 2.) MAX. PIN ROTATION IN BODY: 2°
 - 3.) PUSHOUT FORCE SHALL BE 1 lb MIN.
 - 4.) (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 - 5.) ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 - 6.) CENTER PLUG IN OPENING OF TUBE AS SHOWN.
 - 7.) POSITION 2-4 SHOULD BE LAYER PACKAGED, 5-50 TO BE TUBED.
 - 8.) NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
 - 9.) MAX. CUT FLASH .010.

PROPRIETARY NOTE
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PACKAGING VIEWS SCALE: .5x (SEE NOTE 7.)

TABLE 2

OPTION	PACKAGING TUBE	PLUG
-RA	PT-1-24-01-08	TP-13
-RE	PT-1-24-01-75	TP-13

EXISPROD\ASSEMBLY\2MM TMM-Q-RX

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MADE BY: PURVIS 5-14-96 TMM-1XX-XX-XX-Q-RX-XXX SHEET 1 OF 1